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Daniel G. Radler, Reg. No. 43,028

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant: James C. Stebnicki et al.  
Serial No.: 10/736,070  
Filed: December 15, 2003  
For: METHOD OF MAKING A RETURN ROLLER  
Art Unit: 3726  
Examiner: Jimenez, Marc Q.  
Att'y. Docket: 790063.94507DIV

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**Amendment**

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Mail Stop Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

This paper is in response to the Office Action mailed on July 24, 2006. Entry of the following amendments to the claims beginning on page 2 and consideration of the following remarks beginning on page 7 are respectfully requested.